

Cleaner 02

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878
SDS Reference Number: STO_000000000000000006836
Issue date: 04/03/2026 Version: 1.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Product name : Cleaner 02

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

Main use category : Industrial use, Professional use
Use of the substance/mixture : Cleaning product

Uses advised against

Restrictions on use : Active REACH Annex XVII restrictions

1.3. Details of the supplier of the safety data sheet

PERKUTE - Maschinenbau GmbH
Düsterbergstr. 10
48432 Rheine
Germany
T +49 5971 808168-0
info@perkute.de

1.4. Emergency telephone number

Country/Area	Organisation	Emergency number
Europe	The European emergency number.	112
Ireland	National Poisons Information Centre. Beaumont Hospital. PO Box 1297. Beaumont Road 9.	+353 1 809 2566 (Healthcare professionals-24/7) +353 1 809 2166 (public, 8am - 10pm, 7/7)
Malta	Medicines & Poisons Info Office. Mater Dei Hospital. Msida MSD 2090 Msida.	112 +356 2545 6508
United Arab Emirates	Health Authority – Abu Dhabi (HAAD). Poison & Drug Information Center (PDIC). P.O. Box 5674.	+ 800-424
United Kingdom	National Poisons Information Service (Birmingham Centre). City Hospital. Dudley Road B18 7QH.	0344 892 0111 Only for healthcare professionals
	Guy's & St Thomas' Poisons Unit. Medical Toxicology Unit. Guy's & St Thomas' Hospital Trust. Avonley Road SE14 5ER.	+44 20 7188 7188

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [EU-GHS/CLP]

Skin corrosion/irritation, Category 1 H314
Serious eye damage/eye irritation, Category 1 H318
Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

Causes severe skin burns and eye damage. Causes serious eye damage.

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2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS05

Signal word (CLP) :

Danger

Contains :

Caustic potash in scales; Sodium hydroxide prills

Hazard statements (CLP) :

H314 - Causes severe skin burns and eye damage.
H318 - Causes serious eye damage.

Precautionary statements (CLP) :

P280 - Wear eye protection, protective gloves, protective clothing.
P301+P330+P331+P310 - IF SWALLOWED: rinse mouth. Do NOT induce vomiting. Immediately call a doctor, a POISON CENTER.
P303+P361+P353+P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Immediately call a doctor, a POISON CENTER.
P305+P351+P338+P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a doctor, a POISON CENTER.
P405 - Store locked up.

2.3. Other hazards

Contains no PBT and/or vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Comments :

Mixture of the substances listed below with harmless additives

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [EU-GHS/CLP]
Kieselsäure, Natriumsalz	CAS-No.: 1344-09-8 EC-No.: 215-687-4	30 – 50	Acute Tox. 4 (Inhalation:dust,mist), H332 (ATE=1.5 mg/l/4h)
sodium hydroxide; caustic soda substance with national workplace exposure limit(s) (AT, BE, BG, CZ, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, LT, LV, PL, PT, SE, SK, IS, NO, MK, CH, TR, UA)	CAS-No.: 1310-73-2 EC-No.: 215-185-5 EC Index-No.: 011-002-00-6 REACH-no: 01-2119457892-27	3 – 5	Met. Corr. 1, H290 Skin Corr. 1A, H314 Eye Dam. 1, H318
potassium hydroxide; caustic potash substance with national workplace exposure limit(s) (AT, BE, BG, CZ, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, PL, PT, SE, IS, NO, CH)	CAS-No.: 1310-58-3 EC-No.: 215-181-3 EC Index-No.: 019-002-00-8 REACH-no: 01-2119487136-33	2 – 3	Acute Tox. 4 (Oral), H302 (ATE=500 mg/kg bodyweight) Skin Corr. 1A, H314 Eye Dam. 1, H318

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Specific concentration limits:		
Name	Product identifier	Specific concentration limits (%)
sodium hydroxide; caustic soda	CAS-No.: 1310-73-2 EC-No.: 215-185-5 EC Index-No.: 011-002-00-6 REACH-no: 01-2119457892-27	(0.5 ≤ C < 2) Eye Irrit. 2; H319 (0.5 ≤ C < 2) Skin Irrit. 2; H315 (2 ≤ C < 5) Skin Corr. 1B; H314 (5 ≤ C ≤ 100) Skin Corr. 1A; H314
potassium hydroxide; caustic potash	CAS-No.: 1310-58-3 EC-No.: 215-181-3 EC Index-No.: 019-002-00-8 REACH-no: 01-2119487136-33	(0.5 ≤ C < 2) Eye Irrit. 2; H319 (0.5 ≤ C < 2) Skin Irrit. 2; H315 (2 ≤ C < 5) Skin Corr. 1B; H314 (5 ≤ C ≤ 100) Skin Corr. 1A; H314

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: Call a physician immediately.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Rinse skin with water/shower. Take off immediately all contaminated clothing. Call a physician immediately.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
First-aid measures after ingestion	: Rinse mouth. Do not induce vomiting. Call a physician immediately.
Personal Protection in First Aid and Measures	: First-aiders should pay attention to their own protection and use the recommended personal protective equipment (see section 8).

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation	: None under normal conditions.
Symptoms/effects after skin contact	: Burns.
Symptoms/effects after eye contact	: Serious damage to eyes. Obtain medical attention if pain, blinking, tears or redness persist.
Symptoms/effects after ingestion	: Burns. May perforate the oesophagus or the digestive tract. Burns or irritation of the linings of the mouth, throat, and gastrointestinal tract.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media	: Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Fire hazard	: No fire hazard.
Explosion hazard	: No direct explosion hazard.
Hazardous decomposition products in case of fire	: Toxic fumes may be released.

5.3. Advice for firefighters

Firefighting instructions	: Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

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Other information : Do not allow water used to extinguish fire to enter drains, ground or waterways. Cool endangered containers with water spray jet.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material damage. Evacuate unnecessary personnel.

For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.
Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Do not breathe spray, vapours, gas, mist.

For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so.

6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment : Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak without risks if possible.
Methods for cleaning up : Take up liquid spill into absorbent material. Use neutralizing agent.
Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

See Section 7 for information on safe handling. See Section 8. For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use. Avoid contact with skin and eyes.
Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Do not breathe spray, vapours, gas, mist. Wear personal protective equipment.
Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Keep in a cool, well-ventilated place away from heat.
Storage conditions : Store locked up. Protect against frost.
Incompatible products : acids.
Incompatible materials : Light metals.
Heat and ignition sources : Keep away from sources of ignition - No smoking.
Packaging materials : Always store product in container of same material as original container.

Germany

Storage class (LGK) : 8B - Non-combustible corrosive substances

Joint storage table :

LGK 1	LGK 2A	LGK 2B	LGK 3	LGK 4.1A
LGK 4.1B	LGK 4.2	LGK 4.3	LGK 5.1A	LGK 5.1B
LGK 5.1C	LGK 5.2	LGK 6.1A	LGK 6.1B	LGK 6.1C
LGK 6.1D	LGK 6.2	LGK 7	LGK 8A	LGK 8B
LGK 10	LGK 11	LGK 12	LGK 13	LGK 10-13

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Switzerland

Storage class (LK) : LK 8 - Corrosive materials

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

National occupational exposure and biological limit values

potassium hydroxide; caustic potash (1310-58-3)	
Austria - Occupational Exposure Limits	
Local name	Kaliumhydroxid
MAK (OEL TWA)	2 mg/m ³ (E)
Regulatory reference	BGBl. II Nr. 339/2025
Belgium - Occupational Exposure Limits	
Local name	Potassium (hydroxyde de) # Kaliumhydroxide
OEL STEL	2 mg/m ³
Remark	M: la mention "M" indique que lors d'une exposition supérieure à la valeur limite, des irritations apparaissent ou un danger d'intoxication aiguë existe. Le procédé de travail doit être conçu de telle façon que l'exposition ne dépasse jamais la valeur limite. Lors des mesurages, la période d'échantillonnage doit être aussi courte que possible afin de pouvoir effectuer des mesurages fiables. Le résultat des mesurages est calculé en fonction de la période d'échantillonnage. # M: de vermelding "M" duidt aan dat bij de blootstelling boven de grenswaarde irritatie optreedt of er gevaar bestaat voor acute vergiftiging. Het werkproces moet zo zijn ontworpen dat de blootstelling de grenswaarde nooit overschrijdt. Bij een controle geldt dat de bemonsterde periode zo kort mogelijk moet zijn om een betrouwbare meting te kunnen verrichten. Het meetresultaat wordt dan gerelateerd aan de beschouwde periode.
Regulatory reference	Koninklijk besluit/Arrêté royal 16/11/2023
Bulgaria - Occupational Exposure Limits	
Local name	Калиева основа
OEL TWA	2 mg/m ³
Regulatory reference	Наредба № 13 от 30.12.2003 г. за защита на работещите от рискове, свързани с експозиция на химични агенти при работа (изм. и доп. ДВ. бр. 28 от 2024 г., в сила от 05.04.2024 г.)
Croatia - Occupational Exposure Limits	
Local name	Kalijev hidroksid; kaustična potaša
KGVI (OEL STEL)	2 mg/m ³
Regulatory reference	Pravilnik o zaštiti radnika od izloženosti opasnim kemikalijama na radu, граниčnim vrijednostima izloženosti i biološkim граниčnim vrijednostima (NN 148/2023)
Czech Republic - Occupational Exposure Limits	
Local name	Hydroxid draselný
PEL (OEL TWA)	1 mg/m ³
NPK-P (OEL C)	2 mg/m ³
Remark	I - dráždí sliznice (oči, dýchací cesty), resp. kůži.

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potassium hydroxide; caustic potash (1310-58-3)	
Regulatory reference	Nařízení vlády č. 361/2007 Sb. (Předpis 20/2025 Sb.)
Denmark - Occupational Exposure Limits	
Local name	Kaliumhydroxid
Korttidsgrænseværdi (OEL STEL)	2 mg/m ³
Regulatory reference	BEK nr 1356 af 19/11/2025
Estonia - Occupational Exposure Limits	
Local name	Kaaliumhüdrosiid
OEL TWA	2 mg/m ³
Regulatory reference	Vabariigi Valitsuse 20. märtsi 2001. a määruse nr 105 (RT I, 02.04.2024, 13)
Finland - Occupational Exposure Limits	
Local name	Kaliumhydroksidi
HTP (OEL C)	2 mg/m ³
Regulatory reference	HTP-ARVOT 2025 (Sosiaali- ja terveysministeriö)
France - Occupational Exposure Limits	
Local name	Potassium (hydroxyde de)
VLEP CT (OEL STEL)	2 mg/m ³
Remark	Valeurs recommandées/admises
Regulatory reference	Circulaire du Ministère du travail (réf.: INRS ED 6443, 2022; Outil65)
Greece - Occupational Exposure Limits	
Local name	Υδροξείδιο του καλίου
OEL TWA	2 mg/m ³
OEL STEL	2 mg/m ³
Regulatory reference	Π.Δ. 90/1999 - Προστασία της υγείας των εργαζομένων που εκτίθενται σε ορισμένους χημικούς παράγοντες κατά τη διάρκεια της εργασίας τους
Hungary - Occupational Exposure Limits	
Local name	KÁLIUM-HIDROXID
AK (OEL TWA)	2 mg/m ³
CK (OEL STEL)	2 mg/m ³
Remark	m (maró hatású anyag, amely felmarja a bőrt, nyálkahártyát, szemet vagy mindhármát); N (Irritáló anyagok, egyszerű fojtógázok, csekély egészségkárosító hatással bíró anyagok)
Regulatory reference	5/2020. (II. 6.) ITM rendelet - A kémiai kóroki tényezők hatásának kitett munkavállalók egészségének és biztonságának védelméről
Ireland - Occupational Exposure Limits	
Local name	Potassium hydroxide
OEL STEL	2 mg/m ³
Remark	Advisory OELV (Advisory Occupational Exposure Limit Values)
Regulatory reference	Chemical Agents Code of Practice 2024
Poland - Occupational Exposure Limits	
Local name	Wodorotlenek potasu
NDS (OEL TWA)	0.5 mg/m ³

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potassium hydroxide; caustic potash (1310-58-3)	
NDSch (OEL STEL)	1 mg/m ³
Regulatory reference	Dz. U. 2024 poz. 1017 wraz z późn. zm.
Portugal - Occupational Exposure Limits	
Local name	Hidróxido de potássio
OEL C	2 ppm
Regulatory reference	Norma Portuguesa NP 1796:2014
Spain - Occupational Exposure Limits	
Local name	Hidróxido de potasio
VLA-EC (OEL STEL)	2 mg/m ³
Regulatory reference	Límites de Exposición Profesional para Agentes Químicos en España 2025. INSHT
Sweden - Occupational Exposure Limits	
Local name	Kaliumhydroxid
NGV (OEL TWA)	1 mg/m ³ (inhalerbar fraktion)
KGV (OEL STEL)	2 mg/m ³ (inhalerbar fraktion)
Remark	25 (Med inhalerbar och respirabel fraktion menas de dammfractioner som definieras i svensk standard SS-EN 481, Arbetsplatsluft – Partikelstorleksfraktioner för mätning av luftburna partiklar (utgåva 1, 1993). Med totaldamm menas de partiklar (aerosoler) som fastnar på ett filter i en totaldammprovtagare)
Regulatory reference	Arbetsmiljöverkets föreskrifter och allmänna råd (AFS 2023:14) om gränsvärden för luftvägsexponering i arbetsmiljön
United Kingdom - Occupational Exposure Limits	
Local name	Potassium hydroxide
WEL STEL (OEL STEL)	2 mg/m ³
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE
Iceland - Occupational Exposure Limits	
Local name	Kalíumhýdroxíð
OEL STEL	2 mg/m ³
Regulatory reference	Reglugerð um mengunarmörk og aðgerðir til að draga úr mengun á vinnustöðum (Nr. 390/2009)
Norway - Occupational Exposure Limits	
Local name	Kaliumhydroksid
Takverdi (OEL C)	2 mg/m ³
Regulatory reference	FOR-2024-04-05-581
Switzerland - Occupational Exposure Limits	
Local name	Potasse caustique / Kaliumhydroxid
KZGW (OEL STEL)	2 mg/m ³ (i) / (e)
Remark	NIOSH. Le valeur VLE sur une courte durée ne doit à aucun moment être dépassé / NIOSH. Der KZGW darf zu keiner Zeit überschritten werden
Regulatory reference	www.suva.ch, 18.06.2025

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sodium hydroxide; caustic soda (1310-73-2)	
Austria - Occupational Exposure Limits	
Local name	Natriumhydroxid (Ätznatron)
MAK (OEL TWA)	2 mg/m ³ (E)
MAK (OEL STEL)	4 mg/m ³ (E, 8x 5(Mow) min)
Regulatory reference	BGBI. II Nr. 339/2025
Belgium - Occupational Exposure Limits	
Local name	Sodium (hydroxyde de) # Natriumhydroxide
OEL TWA	2 mg/m ³
Remark	M: la mention "M" indique que lors d'une exposition supérieure à la valeur limite, des irritations apparaissent ou un danger d'intoxication aiguë existe. Le procédé de travail doit être conçu de telle façon que l'exposition ne dépasse jamais la valeur limite. Lors des mesurages, la période d'échantillonnage doit être aussi courte que possible afin de pouvoir effectuer des mesurages fiables. Le résultat des mesurages est calculé en fonction de la période d'échantillonnage. # M: de vermelding "M" duidt aan dat bij de blootstelling boven de grenswaarde irritatie optreedt of er gevaar bestaat voor acute vergiftiging. Het werkprocédé moet zo zijn ontworpen dat de blootstelling de grenswaarde nooit overschrijdt. Bij een controle geldt dat de bemonsterde periode zo kort mogelijk moet zijn om een betrouwbare meting te kunnen verrichten. Het meetresultaat wordt dan gerelateerd aan de beschouwde periode.
Regulatory reference	Koninklijk besluit/Arrêté royal 16/11/2023
Bulgaria - Occupational Exposure Limits	
Local name	Натриева основа
OEL TWA	2 mg/m ³ (алкални аерозоли)
Remark	• (Химични агенти, за които са определени гранични стойности във въздуха на работната среда за Европейската общност)
Regulatory reference	Наредба № 13 от 30.12.2003 г. за защита на работещите от рискове, свързани с експозиция на химични агенти при работа (изм. и доп. ДВ. бр. 28 от 2024 г., в сила от 05.04.2024 г.)
Croatia - Occupational Exposure Limits	
Local name	Natrijev hidroksid; kaustična soda
KGVI (OEL STEL)	2 mg/m ³
Regulatory reference	Pravilnik o zaštiti radnika od izloženosti opasnim kemikalijama na radu, graničnim vrijednostima izloženosti i biološkim graničnim vrijednostima (NN 148/2023)
Czech Republic - Occupational Exposure Limits	
Local name	Hydroxid sodný
PEL (OEL TWA)	1 mg/m ³
NPK-P (OEL C)	2 mg/m ³
Remark	I - drážďí sliznice (oči, dýchací cesty), resp. kůži.
Regulatory reference	Nařízení vlády č. 361/2007 Sb. (Předpis 20/2025 Sb.)
Denmark - Occupational Exposure Limits	
Local name	Natriumhydroxid
Loftværdi (OEL C)	2 mg/m ³
Regulatory reference	BEK nr 1356 af 19/11/2025

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sodium hydroxide; caustic soda (1310-73-2)	
Estonia - Occupational Exposure Limits	
Local name	Naatriumhüdroksiid
OEL TWA	1 mg/m ³
OEL STEL	2 mg/m ³ lühiajalise kokkupuute piirnorm, arvutatud vieminutisele kokkupuuteajale
Regulatory reference	Vabariigi Valitsuse 20. märtsi 2001. a määruse nr 105 (RT I, 02.04.2024, 13)
Finland - Occupational Exposure Limits	
Local name	Natriumhydroksidi
HTP (OEL C)	2 mg/m ³
Regulatory reference	HTP-ARVOT 2025 (Sosiaali- ja terveystieteiden ministeriö)
France - Occupational Exposure Limits	
Local name	Sodium (hydroxyde de) (Hydroxyde de sodium)
VLEP 8h (OEL TWA)	2 mg/m ³
Remark	Valeurs recommandées/admises
Regulatory reference	Circulaire du Ministère du travail (réf.: INRS ED 6443, 2022; Outil65)
Greece - Occupational Exposure Limits	
Local name	Υδροξείδιο του νατρίου
OEL TWA	2 mg/m ³
OEL STEL	2 mg/m ³
Regulatory reference	Π.Δ. 90/1999 - Προστασία της υγείας των εργαζομένων που εκτίθενται σε ορισμένους χημικούς παράγοντες κατά τη διάρκεια της εργασίας τους
Hungary - Occupational Exposure Limits	
Local name	NÁTRIUM-HIDROXID
AK (OEL TWA)	1 mg/m ³
CK (OEL STEL)	2 mg/m ³
Remark	m (maró hatású anyag, amely felmarja a bőrt, nyálkahártyát, szemet vagy mindhármát); N (Irritáló anyagok, egyszerű fojtógázok, csekély egészségkárosító hatással bíró anyagok)
Regulatory reference	5/2020. (II. 6.) ITM rendelet - A kémiai kóroki tényezők hatásának kitett munkavállalók egészségének és biztonságának védelméről
Ireland - Occupational Exposure Limits	
Local name	Sodium hydroxide
OEL STEL	2 mg/m ³
Remark	Advisory OELV (Advisory Occupational Exposure Limit Values)
Regulatory reference	Chemical Agents Code of Practice 2024
Latvia - Occupational Exposure Limits	
Local name	Nātrija hidroksīds (nātrija sārms, kaustiskā soda)
OEL TWA	0.5 mg/m ³
Regulatory reference	Ministru kabineta 2007. gada 15. maija noteikumiem Nr. 325 (Grozījumi Ministru kabineta 2024. gada 26. martā noteikumiem Nr. 191).
Lithuania - Occupational Exposure Limits	
Local name	Natrio hidroksidas

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sodium hydroxide; caustic soda (1310-73-2)	
NRV (OEL C)	2 mg/m ³
Remark	Ū (ūmus poveikis)
Regulatory reference	LIETUVOS HIGIENOS NORMA HN 23:2011 (Nr. V-695/A1-272, 2018-06-12)
Poland - Occupational Exposure Limits	
Local name	Wodorotlenek sodu
NDS (OEL TWA)	0.5 mg/m ³
NDSch (OEL STEL)	1 mg/m ³
Regulatory reference	Dz. U. 2024 poz. 1017 wraz z późn. zm.
Portugal - Occupational Exposure Limits	
Local name	Hidróxido de sódio
OEL C	2 ppm
Regulatory reference	Norma Portuguesa NP 1796:2014
Slovakia - Occupational Exposure Limits	
Local name	Hydroxid sodný
NPHV (OEL TWA)	2 mg/m ³
Regulatory reference	Nariadenie vlády č. 355/2006 Z. z. (122/2024 Z. z.)
Spain - Occupational Exposure Limits	
Local name	Hidróxido de sodio
VLA-EC (OEL STEL)	2 mg/m ³
Regulatory reference	Límites de Exposición Profesional para Agentes Químicos en España 2025. INSHT
Sweden - Occupational Exposure Limits	
Local name	Natriumhydroxid
NGV (OEL TWA)	1 mg/m ³ (inhalerbar fraktion)
KGV (OEL STEL)	2 mg/m ³ (inhalerbar fraktion)
Remark	25 (Med inhalerbar och respirabel fraktion menas de dammfractioner som definieras i svensk standard SS-EN 481, Arbetsplatsluft – Partikelstorleksfraktioner för mätning av luftburna partiklar (utgåva 1, 1993). Med totaldamm menas de partiklar (aerosoler) som fastnar på ett filter i en totaldammprovtagare)
Regulatory reference	Arbetsmiljöverkets föreskrifter och allmänna råd (AFS 2023:14) om gränsvärden för luftvägsexponering i arbetsmiljön
Ukraine - Occupational Exposure Limits	
Local name	Натрію гідроксид [Сода каустична]
OEL C	0.5 mg/m ³ a
Hazard category	2
Remark	a (аерозоль)
Regulatory reference	Наказ Міністерства охорони здоров'я України 09 липня 2024 року № 1192
United Kingdom - Occupational Exposure Limits	
Local name	Sodium hydroxide
WEL STEL (OEL STEL)	2 mg/m ³
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

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sodium hydroxide; caustic soda (1310-73-2)	
Iceland - Occupational Exposure Limits	
Local name	Natriumhýdroxíð (vítissóti)
OEL STEL	2 mg/m ³
Regulatory reference	Reglugerð um mengunarmörk og aðgerðir til að draga úr mengun á vinnustöðum (Nr. 390/2009)
Norway - Occupational Exposure Limits	
Local name	Natriumhydroksid
Takverdi (OEL C)	2 mg/m ³
Regulatory reference	FOR-2024-04-05-581
North Macedonia - Occupational Exposure Limits	
Local name	Натриум хидроксид
OEL TWA	2 mg/m ³ (I) инхалабилна фракција – дел на вкупно суспендирани материји, кои работникот ги вдишува
KTV	1
OEL STEL*	2 mg/m ³
Remark	(KTV) краткотрајна вредност (КТВ) значи концентрација на опасни хемиски супстанции во воздухот на работното место внатре во зона на дишење, на која работникот без опасност по здравјето може да е изложен на покусо време. Изложеноста на краткотрајни вредности може да трае највеќе 15 минути и не смее да се повтори повеќе од четирипати во работната смена, при што меѓу две изложености на оваа концентрација мора да измине најмалку 60 минути. Краткотрајната вредност е изразена во mg/m ³ или во ml/m ³ (ppm) а е дадена како многукратни дозволени пречекорувања на граничната вредност; (Y)
Regulatory reference	Правилник за минималните барања за безбедност и здравје при работа на вработени од ризици поврзани со изложување на хемиски супстанции („Службен весник на Република Македонија“ бр.46/10)
Switzerland - Occupational Exposure Limits	
Local name	Soude caustique / Natriumhydroxid [Aetznatron]
MAK (OEL TWA)	2 mg/m ³ (i) / (e)
KZGW (OEL STEL)	2 mg/m ³ (i) / (e)
Remark	NIOSH, OSHA
Regulatory reference	www.suva.ch, 18.06.2025

*STEL value is calculated based on the TWA limit

8.2. Exposure controls

Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

Personal protection equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Personal protective equipment symbol(s):



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Eye and face protection

Eye protection:

Wear closed safety glasses

Skin protection

Skin and body protection:

Wear suitable protective clothing

Skin and body protection	
Type	Standard
Chemically resistant protective gloves, chemical-resistant protective suit, Chemical resistant safety shoes	

Hand protection:

Protective gloves. The glove material has to be impermeable and resistant to the product / the substance / the preparation. Please follow the instructions related to the permeability and the penetration time provided by the manufacturer. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer

Hand protection					
Type	Material	Permeation	Thickness (mm)	Penetration	Standard
Gloves certified chemical protection	Butyl rubber, Nitrile rubber (NBR)				EN ISO 374

Respiratory protection

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: light yellow.
Odour	: characteristic.
Odour threshold	: Not available
Melting point	: Not applicable
Freezing point	: Not available
Boiling point	: 100 °C
Flammability	: Non flammable
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: Not available
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
pH	: 13.9
pH solution concentration	: 100 %
Viscosity, kinematic	: Not available
Solubility	: Soluble in water.
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: 1.349 g/cm ³
Relative density	: Not available
Relative vapour density at 20°C	: Not available
Particle characteristics	: Not applicable

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Caustic potash in scales

Vapour pressure	< 0.001 Pa 25°C
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Sodium hydroxide prills

Vapour pressure	0 Pa 25°C
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9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use. Gives off hydrogen by reaction with metals.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Light metals. Acids.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	: Not classified (Based on available data, the classification criteria are not met)
Acute toxicity (dermal)	: Not classified (Based on available data, the classification criteria are not met)
Acute toxicity (inhalation)	: Inhalation:dust,mist: Not classified (Based on available data, the classification criteria are not met).

Kieselsäure, Natriumsalz (1344-09-8)

LD50 dermal rat	> 5000 mg/kg bodyweight Animal: rat, Guideline: EPA OPPTS 870.1200 (Acute Dermal Toxicity)
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LC50 Inhalation - Rat	> 2.06 mg/l air Animal: rat, Guideline: EPA OPPTS 870.1300 (Acute inhalation toxicity)
-----------------------	--

potassium hydroxide; caustic potash (1310-58-3)

LD50 oral	333 mg/kg bodyweight
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Skin corrosion/irritation : Causes severe skin burns.
pH: 13.9

Serious eye damage/irritation : Causes serious eye damage.
pH: 13.9

Respiratory or skin sensitisation : Not classified (Based on available data, the classification criteria are not met)

Germ cell mutagenicity : Not classified (Based on available data, the classification criteria are not met)

Carcinogenicity : Not classified (Based on available data, the classification criteria are not met)

Reproductive toxicity : Not classified (Based on available data, the classification criteria are not met)

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Kieselsäure, Natriumsalz (1344-09-8)

NOAEL (animal/female, F0/P)	> 159 mg/kg bodyweight Animal: rat, Animal sex: female
STOT-single exposure	: Not classified (Based on available data, the classification criteria are not met)
STOT-repeated exposure	: Not classified (Based on available data, the classification criteria are not met)
Aspiration hazard	: Not classified (Based on available data, the classification criteria are not met)

11.2. Information on other hazards

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: Before neutralisation, the product may represent a danger to aquatic organisms.
Hazardous to the aquatic environment, short-term (acute)	: Not classified (Based on available data, the classification criteria are not met)
Hazardous to the aquatic environment, long-term (chronic)	: Not classified (Based on available data, the classification criteria are not met)

Kieselsäure, Natriumsalz (1344-09-8)

LC50 - Fish [1]	1108 mg/l Test organisms (species): Danio rerio (previous name: Brachydanio rerio)
EC50 - Crustacea [1]	1700 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	207 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
EC50 72h - Algae [2]	> 345.4 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)

potassium hydroxide; caustic potash (1310-58-3)

LC50 - Fish [1]	80 mg/l
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sodium hydroxide; caustic soda (1310-73-2)

LC50 - Fish [1]	> 35 mg/l
EC50 - Crustacea [1]	40.4 mg/l Test organisms (species): Ceriodaphnia sp.
EC50 - Other aquatic organisms [1]	> 33 mg/l waterflea

12.2. Persistence and degradability

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Persistence and degradability	Rapidly degradable
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12.3. Bioaccumulative potential

potassium hydroxide; caustic potash (1310-58-3)

Partition coefficient n-octanol/water (Log Pow)	0.75
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sodium hydroxide; caustic soda (1310-73-2)

Partition coefficient n-octanol/water (Log Pow)	-3.88
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12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

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12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

No additional information available






SECTION 13: Disposal considerations

13.1. Waste treatment methods

Industrial waste number	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Disposal must be done according to official regulations.
Waste disposal recommendations	: Disposal must be done according to official regulations.
Additional information	: Do not re-use empty containers.
Ecological waste information	: The waste of the product should be considered as hazardous as the product itself, with the likelihood of impacting the environment in the same way. Consider the handling and disposal of the waste as defined by the product itself.
HP Code	: HP8 - "Corrosive:" waste which on application can cause skin corrosion.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID number				
UN 3266	UN 3266	UN 3266	UN 3266	UN 3266
14.2. UN proper shipping name				
CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Caustic potash in scales ; Sodium hydroxide prills)	CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Caustic potash in scales ; Sodium hydroxide prills)	Corrosive liquid, basic, inorganic, n.o.s. (Caustic potash in scales ; Sodium hydroxide prills)	CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Caustic potash in scales ; Sodium hydroxide prills)	CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Caustic potash in scales ; Sodium hydroxide prills)
Transport document description				
UN 3266 CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Caustic potash in scales ; Sodium hydroxide prills), 8, II, (E)	UN 3266 CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Caustic potash in scales ; Sodium hydroxide prills), 8, II	UN 3266 Corrosive liquid, basic, inorganic, n.o.s. (Caustic potash in scales ; Sodium hydroxide prills), 8, II	UN 3266 CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Caustic potash in scales ; Sodium hydroxide prills), 8, II	UN 3266 CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Caustic potash in scales ; Sodium hydroxide prills), 8, II
14.3. Transport hazard class(es)				
8	8	8	8	8
				
14.4. Packing group				
II	II	II	II	II

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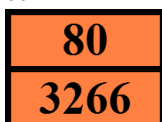
ADR	IMDG	IATA	ADN	RID
14.5. Environmental hazards				
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No EmS-No. (Fire): F-A EmS-No. (Spillage): S-B	Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No
No supplementary information available				

14.6. Special precautions for user

Special transport precautions : Comply with current transport regulations, including those relating to dangerous goods (ADR/RID, IATA/OACI, IMDG). In the event of an accident, refer to chapters 4, 5, 6 and 7 of this Safety Data Sheet and to written transport instructions where applicable.

Overland transport

Classification code (ADR) : C5
Special provisions (ADR) : 274
Limited quantities (ADR) : 1I
Excepted quantities (ADR) : E2
Packing instructions (ADR) : P001, IBC02
Mixed packing provisions (ADR) : MP15
Portable tank and bulk container instructions (ADR) : T11
Portable tank and bulk container special provisions (ADR) : TP2, TP27
Tank code (ADR) : L4BN
Tank special provisions (ADR) : TU42
Vehicle for tank carriage : AT
Transport category (ADR) : 2
Hazard identification number (Kemler No.) : 80
Orange plates :



Tunnel restriction code : E
EAC code : 2X

Transport by sea

Special provisions (IMDG) : 274
Limited quantities (IMDG) : 1L
Excepted quantities (IMDG) : E2
Packing instructions (IMDG) : P001
IBC packing instructions (IMDG) : IBC02
Tank instructions (IMDG) : T11
Tank special provisions (IMDG) : TP2, TP27
Stowage category (IMDG) : B
Stowage and handling (IMDG) : SW2
Segregation (IMDG) : SGG18, SG35
Properties and observations (IMDG) : Reacts violently with acids. Causes burns to skin, eyes and mucous membranes.

Air transport

PCA Excepted quantities (IATA) : E2
PCA Limited quantities (IATA) : Y840
PCA limited quantity max net quantity (IATA) : 0.5L
PCA packing instructions (IATA) : 851
PCA max net quantity (IATA) : 1L
CAO packing instructions (IATA) : 855
CAO max net quantity (IATA) : 30L
Special provisions (IATA) : A3, A803
ERG code (IATA) : 8L

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Inland waterway transport

Classification code (ADN)	: C5
Special provisions (ADN)	: 274
Limited quantities (ADN)	: 1 L
Excepted quantities (ADN)	: E2
Carriage permitted (ADN)	: T
Equipment required (ADN)	: PP, EP
Number of blue cones/lights (ADN)	: 0

Rail transport

Classification code (RID)	: C5
Special provisions (RID)	: 274
Limited quantities (RID)	: 1L
Excepted quantities (RID)	: E2
Packing instructions (RID)	: P001, IBC02
Mixed packing provisions (RID)	: MP15
Portable tank and bulk container instructions (RID)	: T11
Portable tank and bulk container special provisions (RID)	: TP2, TP27
Tank codes for RID tanks (RID)	: L4BN
Special provisions for RID tanks (RID)	: TU42
Transport category (RID)	: 2
Colis express (express parcels) (RID)	: CE6
Hazard identification number (RID)	: 80

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (2024/590)

Not listed on the Ozone Depletion list (Regulation EU 2024/590)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 2024/590 on substances that deplete the ozone layer)

Council Regulation (EC) for the control of dual-use items

Contains no substance subject to the COUNCIL REGULATION (EC) for the control of dual-use items

Detergent Regulation (EC 648/2004)

Labelling of contents

Component	%
phosphates	<5%

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Explosives Precursors Regulation (EU 2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (EC 273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

National regulations

Austria

Toxic Substances Ordinance 2000 : Is not subject to the Toxic Substances Ordinance 2000.

Denmark

Danish National Regulations : Young people below the age of 18 years are not allowed to use the product

Germany

Employment restrictions : Observe restrictions according Act on the Protection of Working Mothers (MuSchG).
Observe restrictions according Act on the Protection of Young People in Employment (JArbSchG).

Water hazard class (WGK) : WGK 1, Slightly hazardous to water (Classification according to AwSV, Annex 1).

Major Accidents Ordinance (12. BImSchV) : Is not listed in the Major Accidents Ordinance (12. BImSchV)

Netherlands

ABM category : A(4) - low hazard for aquatic organisms, may have longterm hazardous effects in aquatic environment

SZW-lijst van kankerverwekkende stoffen : None of the components are listed

SZW-lijst van mutagene stoffen : None of the components are listed

SZW-lijst van reprotoxische stoffen – Borstvoeding : None of the components are listed

SZW-lijst van reprotoxische stoffen –

Vruchtbaarheid

SZW-lijst van reprotoxische stoffen – Ontwikkeling : None of the components are listed

Poland

Polish National Regulations : Act of 25 February 2011 on chemical substances and their mixtures (J. o L. No. 63, item 322 as amended; consolidated text J. o L. 2019, item 1225).
Act of 14 December 2012 on waste (J. o L. 2013, item 322 as amended; consolidated text J. o L. 2020, item 797).
The announcement of Marshal of the Sejm of the Republic of Poland dated 19 October 2016 concerning the consolidated text announcement of the decree on the management of packaging and packaging waste (J. o L. 2016, item 1863 as amended).
Decree of the Minister of Environment of 14 December 2014 on the catalogue of waste (J. o L. 2014, item 1923).
Act of 19 August 2011 on the Carriage of Dangerous Goods (J. o L. 2011 No. 227, item 1367 as amended; consolidated text J. o L. 2020, item 154).
Regulation of the Minister of Family, Labour and Social Policy of 12 June 2018 on the highest permissible concentration and intensity of noxious agents for health at work environment (J. o L. item 1286 as amended).
The announcement of Minister of Health dated 9 September 2016 concerning the consolidated text announcement of the decree of the Minister of Health of 30 December 2004 on health and safety at work related to exposure to chemical agents at work (J. o L. of 16 September 2016, item 1488)
Regulation of the Minister of Health of 2 February 2011 on tests and measurements of the noxious agents for health at work environment (J. o L. No. 33, item 166 as amended).
Regulation of the Minister of Environment of 9 December 2003 on particularly hazardous substances to the environment (J. o L. No. 217, item 2141).
ADR Agreement: Government Statement of 13 March 2023 on the entry into force of amendments to Annexes A and B to the Agreement concerning the International Carriage of Dangerous Goods by Road (ADR), signed in Geneva on 30 September 1957 (J. o. L. 2023, item 891)
Regulation of the Minister of Health of 25 August 2015 on the method of marking places, pipelines, and containers and tanks used for storing or containing hazardous substances or hazardous mixtures (J.o.L. 2015, item 1368 as amended)

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Spain

Royal Decree 665/1997

: Is not subject to the Royal Decree 665/1997

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:	
ACGIH	American Conference of Governmental Industrial Hygienists
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
CAS-No.	Chemical Abstracts Service number
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
COD	Chemical oxygen demand (COD)
CSA	Chemical safety assessment
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
ED	Endocrine disruptor
EN	European Standard
EWC	European waste catalogue
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
Log Kow	Partition coefficient n-octanol/water (Log Kow)
Log Pow	Partition coefficient n-octanol/water (Log Pow)
MAK	maximum workplace concentration
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
N.O.S.	Not Otherwise Specified
OECD	Organisation for Economic Co-operation and Development

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Abbreviations and acronyms:	
OEL	Occupational Exposure Limit
OSHA	Occupational Safety & Health Administration
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
PPE	Personal protection equipment
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
TF	Technical function
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
TWA	Time Weighted Average
VOC	Volatile Organic Compounds
vPvB	Very Persistent and Very Bioaccumulative
UFI	Unique Formula Identifier

Full text of H- and EUH-statements:	
Acute Tox. 4 (Inhalation:dust,mist)	Acute toxicity (inhalation:dust,mist) Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Met. Corr. 1	Corrosive to metals, Category 1
Skin Corr. 1A	Skin corrosion/irritation, Category 1, Sub-Category 1A
Skin Corr. 1B	Skin corrosion/irritation, Category 1, Sub-Category 1B
Skin Irrit. 2	Skin corrosion/irritation, Category 2
H290	May be corrosive to metals.
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.